



**P/N 12114XFLT & 12114X-1FLT  
Header X-Pipe / Balance Tube Assembly  
1996-01 Ford Mustang 4.6L (4 valve)  
Instruction Sheet**

**This X-Pipe is designed to fit with Flowtech P/N 12114FLT & 12114-1FLT ONLY!**

**This X-Pipe will bolt to the stock Ford cat back exhaust system.**

**INTRODUCTION:**

Thank you for making Flowtech™ Headers your choice in a high performance exhaust system. Extensive dyno/track testing has enabled Flowtech™ to offer the most advanced design in headers for your application. Due to the restricted room available in the engine compartment, your headers may be close to some body and chassis components. This condition is normal. While the installation is not complex, it may be time consuming. However, as soon as you start your engine, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure a long life and maximum performance from your Flowtech™ Headers. If you have any questions, please call Technical Service line at 1-270-781-9741 or 1-866-GOHOLLEY.

**BEFORE STARTING:**

**WARNING! Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties.** Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. Flowtech™ recommends using cast iron exhaust manifolds or old headers to break in new engines to avoid coating damage. Please call tech service at 270-781-9741 or 1-866-GOHOLLEY for additional information regarding ceramic-coated exhaust products.

**NOTE:** Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure.

**CAUTION!** Your car should not be supported on a bumper jack. Prior to installing the headers, take the time to make a careful and complete inspection of both the engine and transmission mounts. Replace them, if they look worn or damaged. Otherwise, this may affect the header fitting into your vehicle properly.

**INSTALLATION PROCEDURE – PLEASE READ CAREFULLY!**

1. Install Flowtech™ header part number 12114FLT or 12114-1FLT per their instructions.
2. Install the X-Pipe assembly to the headers.
3. Install the hangers in the stock rubber mounts and tighten the clamps.
4. Connect to the exhaust system and tighten all bolts.
5. Start the engine and check for leaks.
6. When finished, give your vehicle a test drive, checking carefully for any new noises. After several days of driving, retighten all bolts.

**ANY QUESTION? CONTACT TECH SERVICE AT 1-270-781-9741 OR 1-866-GOHOLLEY OR FOR ONLINE HELP, PLEASE REFER TO THE TECH SERVICE SECTION OF OUR WEBSITE: [www.holley.com](http://www.holley.com)**

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