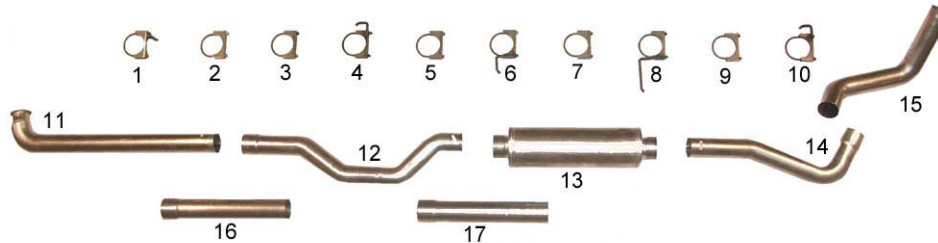




**2001-2004 GM Duramax 6.6L XC/LB, CC/SB, CC/LB
Aluminized, Single Outlet
P/N 62151FLT**



NOTE: On long wheel bases, all (5) bare clamps (2, 3, 5, 7, & 9) will be used - One on each end of the (16) pipe, one on each end of the (17) pipe, and one between the tailpipes.

Tools Needed:

- 9/16" End wrench or socket
- Hacksaw or Sawzall™
- WD40™ or equivalent aerosol lubricant.

WARNING! If your vehicle is equipped with a catalytic converter, it is unlawful to remove!

Removal of Original System:

1. Start under the vehicle. Unbolt the down-pipe at the clamp just past the turbo. Cut the original pipe just after the muffler.
2. Spray the stock hangers with WD40™ and then pry away from the rubber.
3. Remove the stock exhaust.

Installation of the Flowtech® System:

1. Install the down-pipe (11) with the stock clamp. **DO NOT TIGHTEN!** They need to be loose enough to move around for correct alignment.
2. Install the muffler (13). Make sure the louvers are facing toward the front of the truck. Use the hanger clamp (6) at the front with (16) pipe (this pipe is only placed here to hold the muffler in place for measurement and can be removed once measuring is done) and hanger clamp (8) holding it up at the back.
3. Now holding up the (12) pipe, put the bend up to the cross member and measure the distance between the down-pipe and the (12) pipe. Cut one of the (16 or 17) pipes to that length and install in the front. Leave enough room for slip joints at both ends. A hanger clamp (4) will be put on the (12) pipe and two (2 & 3) clamps will go on the slip joints of the newly cut pipe. **DO NOT TIGHTEN THESE CLAMPS!**
4. Measure the distance between the muffler and the (12) pipe and cut the other (16 or 17) pipes to fit. Leave enough room for the slip joints at both ends. Install the pipe.
5. Install the two piece tailpipe (14 & 15). One clamp (8 – already installed) will hold the front of the tailpipe to the muffler. The last hanger clamp (10) will hold the rear of the tailpipe. Then install the last clamp (5) at the slip joint. Starting at the down-pipe, align the pipe and tighten the clamps and hangers.

**Flowtech® Technical Support
Phone: 1-270-781-9741
Toll-Free: 1-866-GOHOLLEY
Fax: 1-270-781-9772**

For online help, please refer to the tech service section of our website: www.holley.com

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

FLOWTECH makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.

California vehicle code, sections 27156 AND 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. FLOWTECH Headers have not received an exemption from these code sections and are to legal for sale or use in California on vehicles originally equipped with catalytic converters, it is illegal, except for racing vehicles, which may never be driven upon a highway. To remove or otherwise render inoperative any emission control device on the regulated motor vehicles – check catalog listings to ensure proper application in the other 49 states, unless otherwise noted, FLOWTECH Headers are not legal for pollution-controlled motor vehicles, except for racing vehicles, which may never be used upon a highway and are not intended or applicable for highway use.

62151FLT

Date: 2-7-05