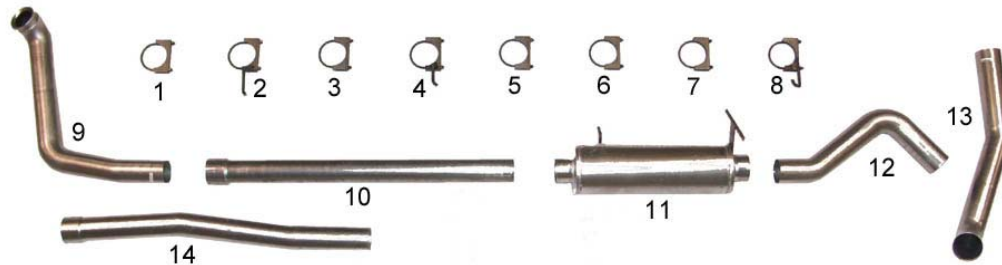


# FLOW TECH®

## 1999-2002 Ford F250/350, 7.3L PS Aluminized, Single Outlet P/N 62451FLT



### Tools Needed:

- 9/16" End wrench or socket
- Hacksaw or sawzall
- WD40™ or comparable aerosol lubricant.

**WARNING!** If your vehicle is equipped with a catalytic converter, it is unlawful to remove!

### Removal of Original System:

1. Start under the hood. Locate the turbo. Remove the band clamp from the down pipe at the turbo. Loosen the bolt enough to unlatch. Pry the clamp away from the flange at three spots with a flathead screwdriver and remove the clamp.
2. From under the truck, cut the exhaust in two places. First, cut the down pipe next to the transmission. Second, cut the pipe in front of the muffler. Spray the stock hangers with WD40™ and then pry away from the rubber.
3. Remove stock exhaust.

### Installation of the Flowtech® System:

1. From under the truck, install the down pipe (9). Rotate the down pipe in as needed. Reinstall the clamp at the turbo (use the stock clamp for this). Use a bungee strap to hold the down pipe in place to align at the turbo. Snug the clamp down so it will hold, but can be moved.
2. Install the muffler (11) to the stock rubber hangers.
3. Install the first section of straight pipe (14). Use the one with two slight bends. Attach it to the down pipe with a bare clamp (1) & hanger clamp (2). **DO NOT TIGHTEN!**
4. Hold the second section of straight pipe (10) up between the first section and the muffler or measure and cut for the correct wheelbase. **BE SURE TO MEASURE LONG ENOUGH FOR THE TWO SLIP JOINTS.**
5. Install both hangers (3 & 4) after rotating the bent pipe to clear the heat shield. Then, install the muffler clamps (5) at the straight pipe joint and the muffler. **DO NOT TIGHTEN!**
6. Install the two piece tailpipe (12 & 13). Align between the shock and the spare tire (which may need to be moved temporarily.) Then, install the tailpipe hanger (8) to the stock rubber hanger and align to clear the leaf spring. Then install the last clamps (7).
7. Starting from the (7) clamp, tighten and align from the front to the rear, checking clearance as you go. We also suggest two welds at each joint to minimize movement. **DO NOT WELD THE CLAMP!** Last, finish tightening the clamp at the turbo.

**Flowtech® Technical Support**

**Phone: 1-270-781-9741**

**Toll-Free: 1-866-GOHOLLEY**

**Fax: 1-270-781-9772**

**For online help, please refer to the tech service section of our website: [www.holley.com](http://www.holley.com)**

**LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

FLOWTECH makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 AND 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. FLOWTECH Headers have not received an exemption from these code sections and are to legal for sale or use in California on vehicles originally equipped with catalytic converters, it is illegal, except for racing vehicles, which may never be driven upon a highway. To remove or otherwise render inoperative any emission control device on the regulated motor vehicles – check catalog listings to ensure proper application in the other 49 states, unless otherwise noted, FLOWTECH Headers are not legal for pollution-controlled motor vehicles, except for racing vehicles, which may never be used upon a highway and are not intended or applicable for highway use.

**62451FLT**  
**Date: 2-7-05**