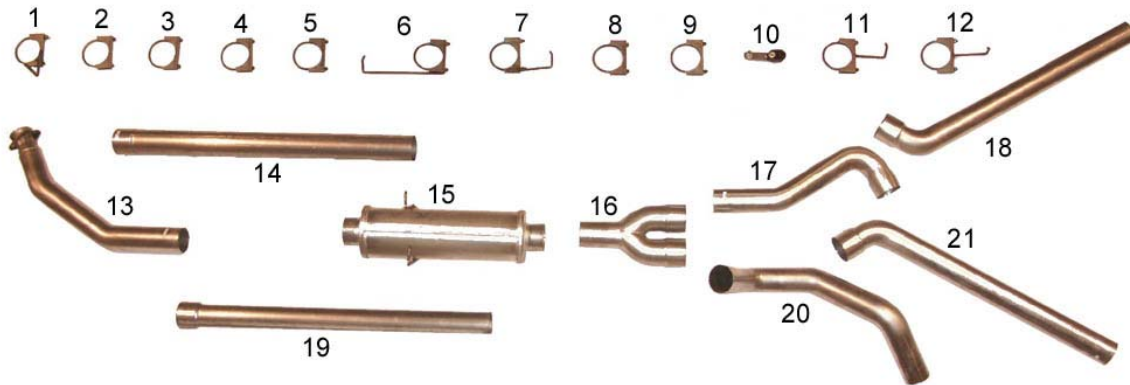


FLOW TECH®

1994-2002 Dodge 5.9L Cummins, QC/LB Aluminized, Dual Outlet P/N 62852FLT



Tools Needed:

- 9/16" End wrench or socket
- Hacksaw or Sawzall™
- WD40™ or equivalent aerosol lubricant.

WARNING! If your vehicle is equipped with a catalytic converter, it is unlawful to remove!

Removal of Original System:

1. Start under the vehicle. Unbolt the down-pipe next to the transmission and behind the muffler. Remove the two bolts at the turbo and discard the old down-pipe.
2. Spray the stock hangers with WD40™ and then pry away from the rubber.
3. Remove the stock exhaust.

Installation of the Flowtech® System:

1. Install the down-pipe (13) with the stock bolts. DO NOT TIGHTEN! They need to be loose enough to move around for correct alignment.
2. Install the muffler (15) into the rubber hangers. Make sure the louvers are facing toward the front of the truck. Use a (2) bare clamp at the inlet of the "Y" pipe. Install the "Y" pipe (16) in a vertical position, using clamps (7 & 6) at the outlet of the "Y" pipe. DO NOT TIGHTEN!
3. Install the first section of the pipe (14) using the clamp (1). Measure to cut the second section (19) for the correct size, according to different wheelbases. BE SURE TO MEASURE LONG ENOUGH FOR THE TWO SLIP JOINTS! Install the pipe and clamps (3, 4, & 5) at the muffler and both joints. DO NOT TIGHTEN!
4. Install the tailpipes (17 & 20). Insert the pipe (20) in the upper outlet of the "Y" pipe and (17) in the lower outlet.
5. Install the new frame mount hanger (10) on the left side of frame. This hanger uses the same holes as the right side, (moving the spare tire may be helpful).
6. Install (18) on the right side using hanger (12) and (8) at the joint.
7. Install the second (21) on the left side using (11) and (9) at the joint.
8. Starting at the tail pipes, align the pipes and tighten the clamps and hangers. As you go, make sure the pipe and hangers do not hit or rattle.

Flowtech® Technical Support

Phone: 1-270-781-9741

Toll-Free: 1-866-GOHOLLEY

Fax: 1-270-781-9772

For online help, please refer to the tech service section of our website: www.holley.com

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

FLOWTECH makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.

California vehicle code, sections 27156 AND 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. FLOWTECH Headers have not received an exemption from these code sections and are to legal for sale or use in California on vehicles originally equipped with catalytic converters, it is illegal, except for racing vehicles, which may never be driven upon a highway. To remove or otherwise render inoperative any emission control device on the regulated motor vehicles – check catalog listings to ensure proper application in the other 49 states, unless otherwise noted, FLOWTECH Headers are not legal for pollution-controlled motor vehicles, except for racing vehicles, which may never be used upon a highway and are not intended or applicable for highway use.

1962852FLT
Date: 2-7-05