



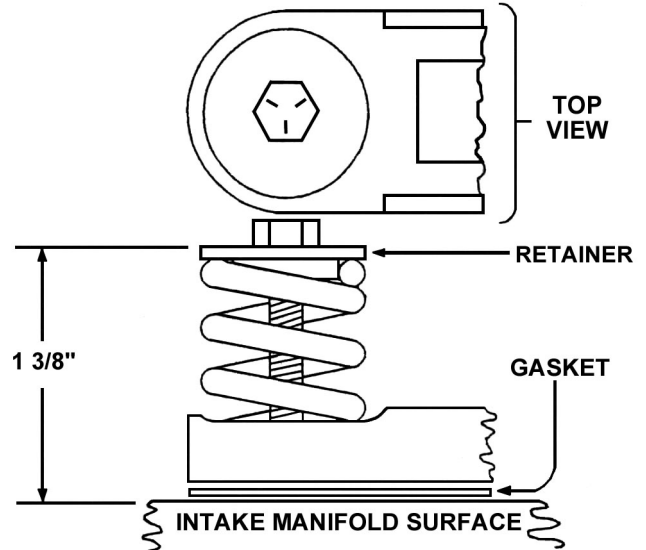
A Holley Performance Brand

1. Install the pop off valve after the manifold is on the engine.
2. Using a Teflon sealer or equivalent on the bolt threads, install the gasket, pop off valve plate, springs, spring retainers, and bolts to the intake manifold.
3. Installed spring height, measured from the manifold surface to the top of the spring retainer, should be approximately 1 3/8".

Holley Performance Products
1801 Russellville Rd., P.O. Box 10360
Bowling Green, KY 42101
Technical Service: 1-270-781-9741

W510

POP OFF VALVE INSTALLATION



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